



#### LONG HOLE PLUG

Assessing the hazard of bogged rods in up holes





Our goal is to increase safety & efficiency in the construction and mining industry through cost effective solutions.



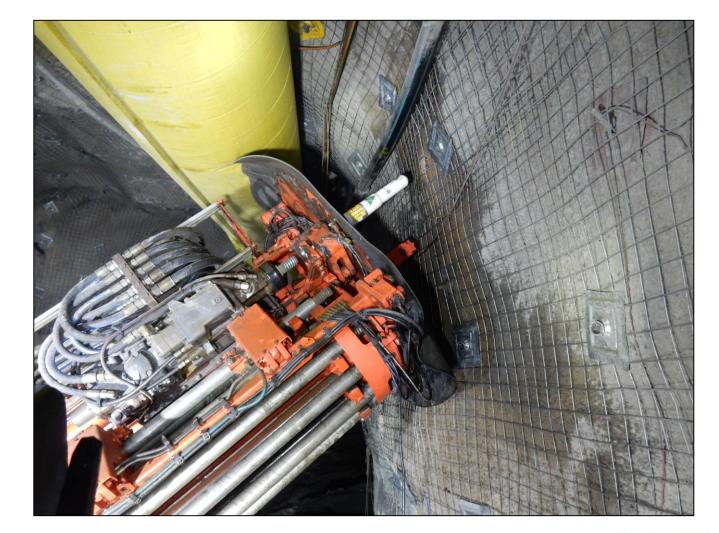


#### **EFFICIENTLY** increasing operator **SAFETY** Current hazard control methods ineffective and costly





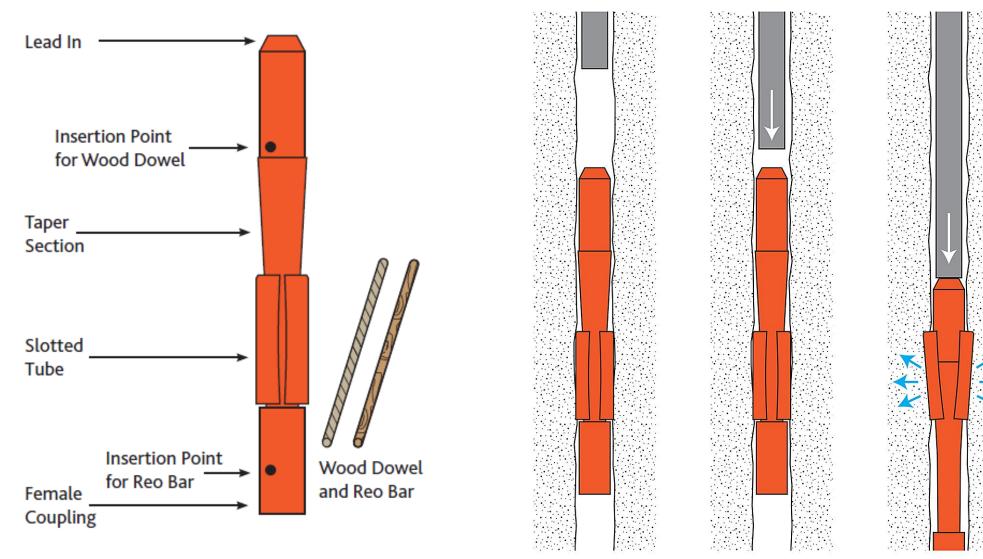
- LHP Components
- Testing
  - Drop Testing
  - Field Testing
- Installation







## LONG HOLE PLUG COMPONENTS

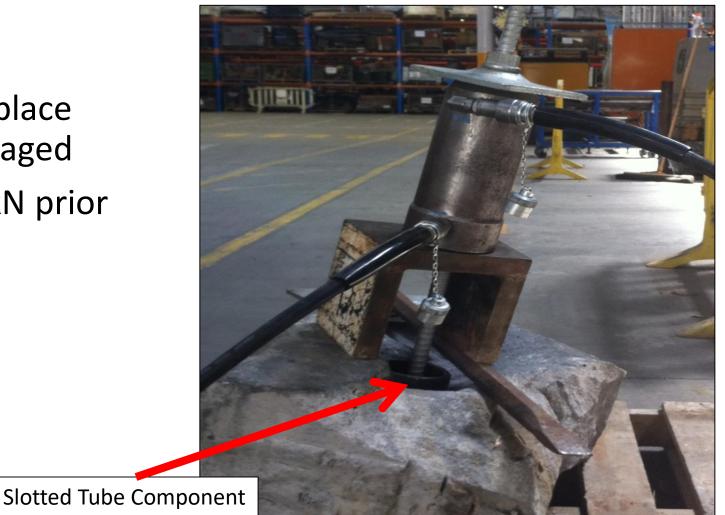






# STATIC PULL TESTING

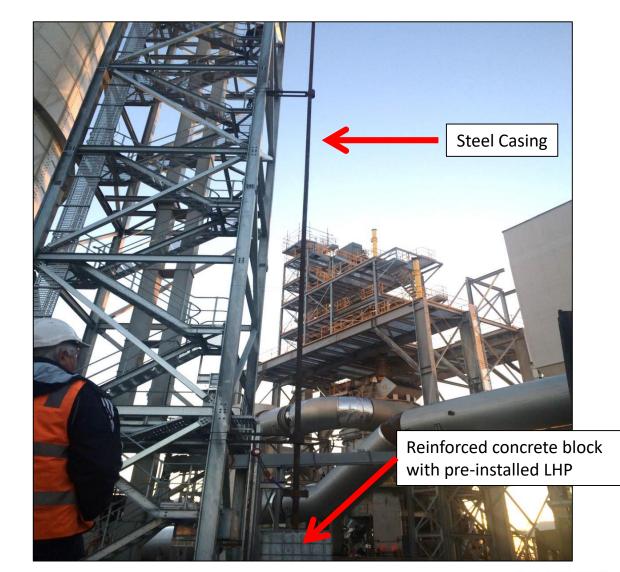
- Slotted tube holds LHP in place until cone component engaged
- Pull out resistance of 120kN prior to mobilisation in 80MPa concrete
- Important safety test







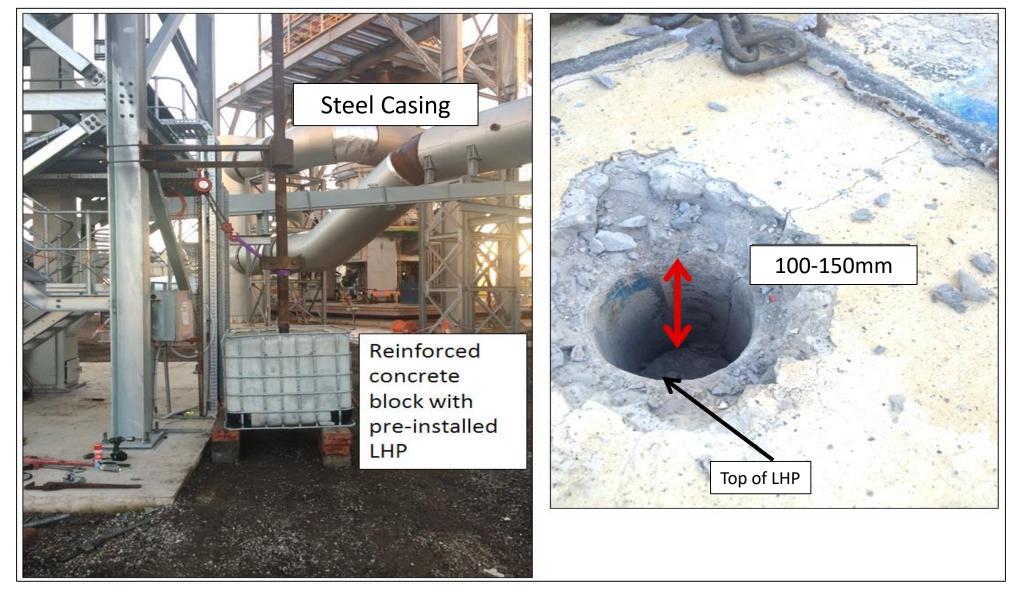
- 50m Vertical hole replicated using steel casings
- Drill rods allowed to free fall 25m
- LHP's installed in reinforced concrete blocks
- 42 tests completed
  - <u>140 ton</u> force generated, <u>100%</u> <u>success</u> in arresting drill rods between 100 – 150mm







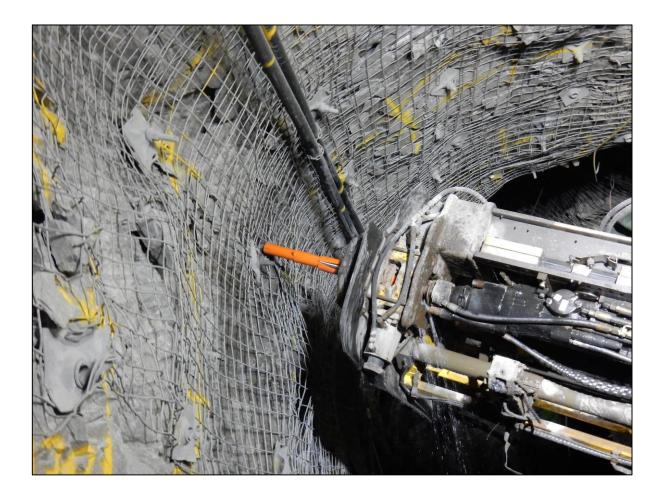
## **DROP TESTING**







- Risk assessment with stake holders
- Safety of installation
  - Manual handling
  - Isolations
  - Working around the boom
- Effectiveness in client's rock mass
  - Underground drop tests
  - 100% success!
- Easily installed with no safety or operational issues
- **Positive operator feedback!**

















Rotate boom & push LHP through jaws







Index drill rod & line up with hole



Install using percussion





### Used in over **35 mines** throughout the world A **Cost Effective Solution** to a common **Industry Hazard**

